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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/572,506	03/17/2006	Tae-Hyun Jeon	127333	4267
25944 OLIFF & BERI	7590 08/28/200 RIDGE, PLC	EXAMINER		
P.O. BOX 3208	350	HAN, KWANG S		
ALEXANDRIA, VA 22320-4850			ART UNIT	PAPER NUMBER
			1795	
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)			
	10/572,506	JEON ET AL.			
Office Action Summary	Examiner	Art Unit			
	Kwang Han	1795			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	lely filed the mailing date of this communication. (35 U.S.C. § 133).			
Status					
Responsive to communication(s) filed on <u>05 Jul</u> This action is <b>FINAL</b> . 2b)⊠ This     Since this application is in condition for allowar closed in accordance with the practice under E	action is non-final. nce except for formal matters, pro				
Disposition of Claims					
4) ☐ Claim(s) 1-18 is/are pending in the application. 4a) Of the above claim(s) 1-3,5-10,13,15,17 and 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 4,11,14,16 and 18 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or Application Papers 9) ☐ The specification is objected to by the Examine	<u>d 21</u> is/are withdrawn from consider	deration.			
10) ☐ The drawing(s) filed on 17 March 2006 is/are: a Applicant may not request that any objection to the o Replacement drawing sheet(s) including the correcti 11) ☐ The oath or declaration is objected to by the Ex	a)⊠ accepted or b)⊡ objected to drawing(s) be held in abeyance. See on is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>					
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO/SB/08)  Paper No(s)/Mail Date 3/17/06.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ite			

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# **LITHIUM ION SECONDARY BATTERY**

Examiner: K. Han SN: 10/572,506 Art Unit: 1795 August 27, 2009

#### Election/Restrictions

1. Applicant's election with traverse of Group III, claims 4, 11, 14, 16, and 18 in the reply filed on June 5, 2009 is acknowledged. The traversal is on the ground(s) that the Watanabe reference does not disclose a can having a flange at an end as recited in independent claims 1, 3, and 4. This is not found persuasive because the Abstract and Drawing 1 of Watanabe clearly shows a flange at the end of the battery can.

The requirement is still deemed proper and is therefore made FINAL.

2. Claims 1-3, 5-10, 12, 13, 15, and 17 are withdrawn from further consideration pursuant to 37 CFR 1.142(b), as being drawn to a nonelected invention, there being no allowable generic or linking claim. Applicant timely traversed the restriction (election) requirement.

### **Priority**

3. Receipt is acknowledged of papers submitted under 35 U.S.C. 119(a)-(d), which papers have been placed of record in the file.

## Claim Objections

4. Claim 4 is objected to because of the following informalities: The word "fist" in the sixth line of claim 4 should be "first". Appropriate correction is required.

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# Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - 1. Determining the scope and contents of the prior art.
  - 2. Ascertaining the differences between the prior art and the claims at issue.
  - 3. Resolving the level of ordinary skill in the pertinent art.
  - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 7. Claim 4, 11, 14, 16, and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiratsuka et al. (WO 99/25036 using US 6746798 for translation and citation) in view of Watanabe et al. (US 5279623).

Regarding claim 4 and 18, Hiratsuka is directed towards a lithium ion secondary battery (1:16-24) comprised of a can (1) with a opening at an upper portion (Figure 9), a flange extended outward from an upper end of the can, a step formed on one side wall with a first lower surface (bottom of flange), a second lower surface (top of flange), and a second wall (side of cap) (Figure 9). Hiratsuka further discloses a plate-like cover (2, cap) having a flange that is secured to the can by seam welding forming a sealed container (5:23-28), a terminal (5:3-22) and an electrode assembly (4:20-28) but is

silent towards micro-arc welding and a terminal protruded through the second lower surface.

Watanabe teaches a method of forming an electrochemical device where the members for a case are joined by using a micro plasma welding process because it provides for providing good sealing performance without deforming the case by heat distortion (2:3-20). It would have been obvious to one of ordinary skill in the art at the time of the invention to use a micro plasma welding process to seal the cover of the battery to the case in the battery of Hiratsuka because Watanabe teaches that micro plasma welding is a suitable process for providing good sealing performance without deforming the case by heat distortion.

Regarding the placement of the terminals, it would have been obvious to place the terminals in any position within the battery casing since the courts have held that the positioning of the terminal is held unpatentable because shifting the position of the terminal would not have modified the operation of the device. In re Japikse, 181 F.2d 1019, 86 USPQ 70 (CCPA 1950) (MPEP 2144.04).

Regarding claim 11, Hiratsuka discloses a battery cover which has a flat shape (Figure 9).

Regarding claim 14, Hiratsuka discloses a battery cover with a flange that faces the flange of the can and has a space which is formed when opened (Figure 9).

Regarding claim 16, Hiratsuka discloses a flange which has a width of 0.4mm and is 5% or less of the long side length of the battery (48mm length) (4:39-44).

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# Contact/Correspondence Information

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kwang Han whose telephone number is (571) 270-5264. The examiner can normally be reached on Monday through Friday 8:00am to 5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Dah-Wei Yuan can be reached on (571) 272-1295. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/K. H./ Examiner, Art Unit 1795

/Dah-Wei D. Yuan/ Supervisory Patent Examiner, Art Unit 1795